

## 400LLC 的機器操作方法 400LLC's machine operation.

1. 首先, 將頻率鈕和力量輸出鈕 轉到左邊最底.
- ✕ 1. Firstly, turning the frequency knob and power output to the bottom left side
2. 開機, 調整頻率鈕從左邊至右邊, 直到綠燈亮起. 綠燈的亮度隨著輸出力量的大小而改變. 力量愈大亮度越大
- ✕ 2. Power on, adjusting the frequency knob from left to right slowly until the green light up.  
The brightness of the green light will changes with the output power. The greater the power, the greater the brightness.
3. 請反覆踩腳踏開關 on/off, 綠燈都維持亮著. 代表設定完成.
- ✕ 3. Please step on the foot switch on/off repeatedly. If the green light is on, it means the setting is complete.
4. 加工中只需調整出力大小即可. 若需要更大的輸出力量請調整頻率鈕.
- ✕ 4. Only need to adjust the output knob during processing. If you need more output power, please adjust the frequency knob slightly.

假如綠燈熄滅時請從 No.1~4 重新調整

- ✕ If the green light goes out, please readjust from No.1~4

正常的頻率輸出範圍 20.0K~18.1K.

綠燈不亮的原因. a. 工具沒鎖緊 b. 工具的振動頻率超過機器頻率輸出的範圍

Normal frequency output range 20.0K~18.1K.

What reason make the green light does out.

- a. The horn is not screwed tightly. *GO TO 2.9.*
- b. The vibration frequency of the horn exceeds the range of the machine frequency.

*W/O*  
Make a INSTRUCTION PAGE FOR THE LWD-400LLC  
Copy THE MARKED LINES ON THIS PAGE

This machine comes with 5 large horns, tools, and the stainless steel spring loaded tray to hold the material under the horn. The transducer head is free floating when in the forming mode and can be reattached to the springs for the drill press mode. Thus you have both modes available. For silver soldering on the dies you will need a oxy/acey torch as the horn is a very large mass to heat up. It also includes approx. 5 lbs of 220 graded silicon carbide grit.

Videos of this machine in action can be found at:  
<https://youtu.be/QRLOhX09wv4A,A>, and at:  
<https://youtu.be/oKynpe2Ck1QA,A>.

Price is ~~\$2795.00~~ <sup>2195</sup>

Weight: approx 46Lbs

110v/ 220v 50/60 hz

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The 400 LL is basically the same as the 400B

A- It is self tuning frequency

B- IT HAS A RED & GREEN LIGHT. IF THE OUTPUT POWER IS OVER LOADED THE RED LIGHT GOES ON. DECREASE THE POWER TO GET THE GREEN LIGHT ON!